



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Rush Today

D3558-3
Job Sheet 168396



Part No: D3558-3

Job Qty: *6 Ea*

Part Name: Gasket Center Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Pacific Helicopters Pty - Asia Pacific (CPACI02)

PO Box 342, Goroka, Eph Papua, , 441 Papua New Guinea ph:011 675 732 1833 fx:011 (675) 5321503.

Note: DWG REV B IPP Rev:A New Issue 06-12-15 JLM Ets Rev:B Rev B dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/14/17	0.00	0.00	Start Up Waterjet		<i>De</i>
100	Waterjet	6 pcs		11/15/17	0.00	0.60	Waterjet1		<i>De</i>
110	QC	6 pcs		11/15/17	0.00	0.00	QC2		<i>De</i> <i>DAS</i>
120	QC	6 pcs		11/15/17	0.00	0.00	QC8		<i>38</i>
130	Packaging	6 pcs		11/15/17	0.00	0.00	Packaging3		<i>FP001</i> <i>9-88</i> <i>DAS</i>
140	QC21-SA	6 Ea		11/15/17	0.00	0.00	QC21		<i>NOV 13 2017</i> <i>OC</i>

Part Op 100 - 1-Cut as per Dwg D3558 Dwg Rev: *B* Prog Rev: *B* 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - LOCATION : FP001

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MNEO60S.063	5	210	0	0

8

Part Specifications

Specifications could not be found.

Plex 11/14/17 9:21 AM dart.poulin.mario

Mfg Date: 11/14/17
Job No: 168396

Start up Operation

D3558-3

PART NO:
Revision:
Operation:
Change No:

Gasket Center Fwd



DART
AEROSPACE
S009877

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD		Work Order: 168396
Description: Gasket		Part Number: D3558-3
Inspection Dwg: D3558 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	Ø.19	1			
0.30	+/-0.030	.30	1			
0.30	+/-0.030	.30	1			
0.38	+/-0.030	.38	1			
2.73	+/-0.030	2.73	1			
2.06	+/-0.030	2.06	1			
5.63	+/-0.030	5.63	1			
33.75	+/-0.030	33.75	1			
36.13	+/-0.030	36.13	1			

Measured by: <u> </u>	Audited by: <u> </u>	Prototype Approval:	N/A
Date: 17/11/14	Date: NOV 14 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.17	New Issue	KJ/JLM	
B	08.04.17	Dimensions updated per Dwg Rev B	KJ/DD	